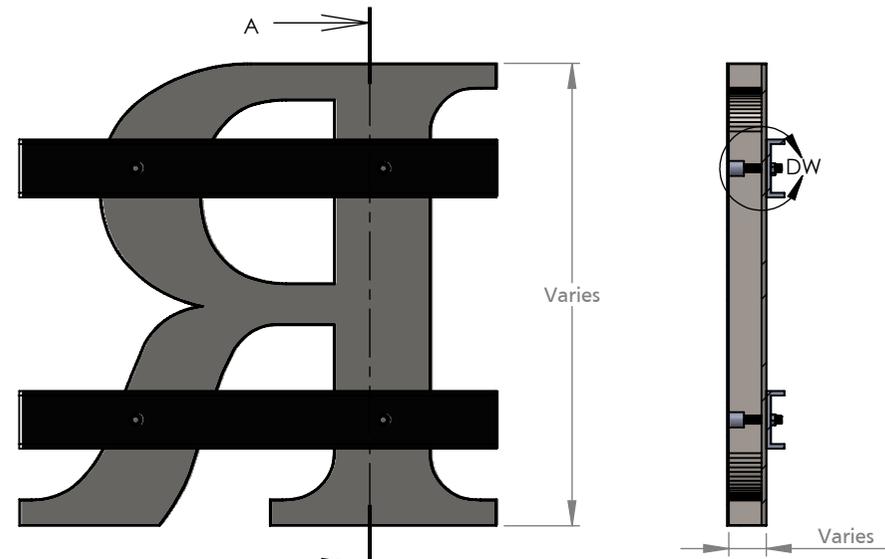
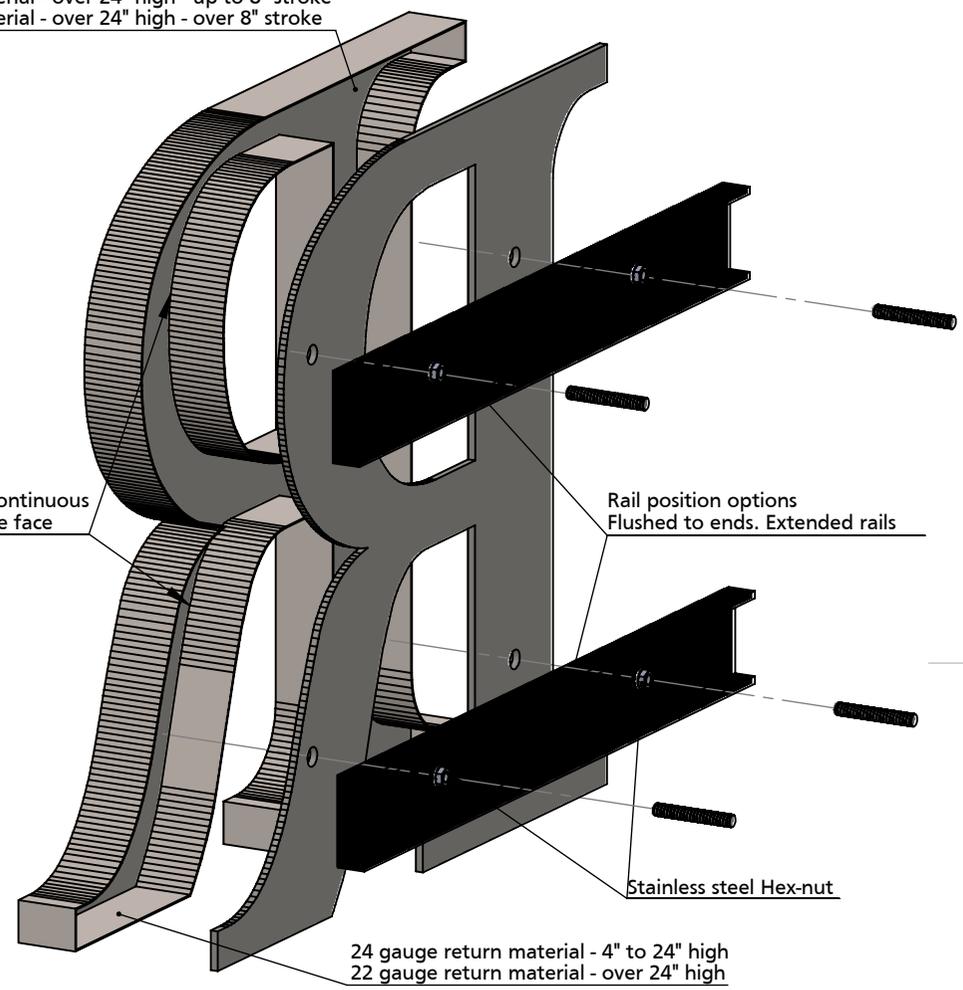


18 gauge face material - 4" to 24" high - All strokes  
 18 gauge face material - over 24" high - up to 8" stroke  
 16 gauge face material - over 24" high - over 8" stroke



BACK VIEW II SCALE 1:5

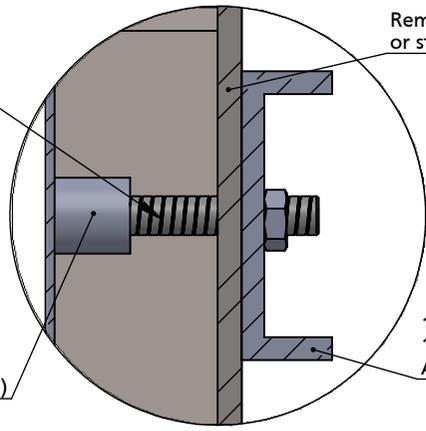
SECTION A-A II SCALE 1:5



ISOMETRIC BACK VIEW II SCALE 1:3

Stainless steel  
 Mounting stud  
 Size varies (see table)

Removable clear or light diffused Lexan  
 or stainless steel back.



DETAIL DW II SCALE 1:1

Stud boss size varies (See table)

1" deep x 2" or 3" wide or  
 1/2" deep x 1" or 1 1/2" wide  
 Aluminum rail - Painted or anodized

24 gauge return material - 4" to 24" high  
 22 gauge return material - over 24" high

**BACK OPTIONS**  
 - Clear Lexan: 4-24" high - 0.118 thick, over 24" - 0.236" thick  
 - Light diffused Lexan: 0.177" thick  
 - Stainless steel - same gauge as face (optional: 1/8" thick metal back)

LETTER SIZE	MIN. DEPTH AND STROKE	STUD BOSS	STUD
4" to 6"	0.6"	15 mm	Small 6 - 32
over 6" to 24"	1.0"	25.4 mm	Medium 10 - 24
over 24"	1.75"	44.5 mm	Large 1/4 - 20

**MATERIAL OPTIONS**  
 Standard - 304 prefinished stainless steel  
 Optional - 316 prefinished stainless steel (more corrosion resistant)  
 - 304 prefinished stainless with titanium coating



TITLE: <b>METAL FACE WITH BACK - DOUBLE RAIL MOUNT</b>	
MATERIAL: <b>STAINLESS STEEL</b>	PRODUCT TYPE: <b>FABRICATED METAL</b>
DWG NO. FAB110	REV 11/05/14
SCALE: AS INDICATED	SHEET 1 OF 1